BOARD OF COUNTY COMMISSIONERS AGENDA ITEM SUMMARY

Meeting Date: July 17, 2002	Division:	Public Works
Bulk Item: Yes x No	Department	Facilities Maintenance
AGENDA ITEM WORDING: Approx Marine Park Sign for Higgs Beach.	val to purchase and	install one (1) Key West
ITEM BACKGROUND: The Key West between the City of Key West and Reef extend from the White Street Pier to Duve vessel access lanes marked with buoys. designed and Reef Relief has requested the graphic information sign at Higgs Beac sponsors' logos and the Monroe County see	Relief. The bound of Street and include Signage and educate at the County purch the which includes a	daries of the marine park three swim lanes and two tional brochures are being ase and install a prototype
PREVIOUS RELEVANT BOCC ACTIO	ON: none.	*
CONTRACT/AGREEMENT CHANGE	S: n/a	
STAFF RECOMMENDATION: Appr	oval as stated above.	
TOTAL COST: Approx. \$2,000	BUDG	GET: Yes <u>x</u> No
COST TO COUNTY: same		
REVENUE PRODUCING: Yes No_x_	AMOUNT PER	MONTH YEAR
APPROVED BY: County Atty O	MB/Purchasing	Risk Management
DIVISION DIRECTOR APPROVAL: _	Dent Pierce, F	Public Works Director
DOCUMENTATION: Included: _x_	To Follow:	Not Required:
DISPOSITION:	AGEND	A ITEM# //



a non-profit membership organization dedicated to Preserve and Protect Living Coral Reef Ecosystems through local, regional and global efforts

June 19, 2002

Dent Pierce, Director of Public Works Monroe County 1100 Simonton Street, Room 2-231 Key West, Florida 33040 Rood

Re: Key West Marine Park Signage for Higgs Beach

Dear Mr. Pierce

The Key West Marine Park project, a cooperative venture between the City of Key West and Reef Relief, is slowly becoming a reality. The demarcation buoys to mark the no motor swim lanes and vessel access lanes are installed and the city ordinance establishing the no motor zones can now be implemented. The park boundaries extend from the White Street Pier (angles out from the pier to allow fishing activities to continue) to Duval Street. There are three swim lanes and two vessel access lanes.

The next step is to produce educational materials to support the park. Signage and an educational brochure are being designed. We plan to install signs along the boundaries of the park at South Beach, on the private upland resorts, and one at Higgs Beach.

This letter is to request your support for this project by funding the cost of producing and installing one sign for installation on Higgs Beach. Enclosed please find a prototype graphic design layout for the sign along with materials provided by the sign manufacturer showing the sign to be used. The manufacturer will charge \$1600 for the sign, plus shipping and installation. Reef Relief will pay any other expenses.

The sign for Higgs Beach would be sized 42" wide by 48 3/8" high, on an aluminum frame system that extend another 28" from off the ground. The company that we will order them from has a long list of happy clients and I have actually seen a sign made by them for the Schooner Western Union. They are constructed of a fiberglass embedded design that is fire and fade resistant, shatterproof, and will include full color graphics including a map of the park, rules, sponsors logos, including the Monroe County logo, which we would request that you provide.

The site brochure for the Key West Marine Park will include similar information and will be produced in full color. The county logo will also appear on the brochure. I plan to contact all of the upland property owners along the park shores and install signs on each property. Together with the sponsorships from these upland property owners, we hope to print at least 75,000

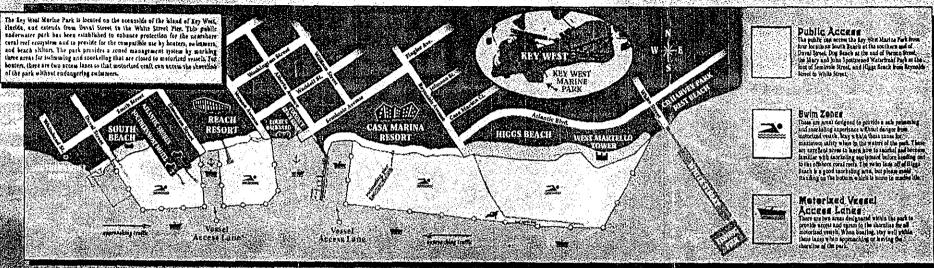
brochures to distribute over the next year.

The county's funding will pay for the actual out of pocket expense of manufacturing the sign and shipping it to Key West, plus its installation or your staff could install it. The total expense would be under \$2000. Since Higgs Beach is so large, if you think it would be appropriate to have two signs, one at each end of the beach, and you would be willing to fund it, that would be even better. Thank you for your consideration and please let me know if you require any further information in order to make a decision. I hope to send out the order within the month.

Very truly yours,

DeeVon Quirolo Executive Director

KEY WEST MARINE PARK



Threats total and pagency her from their pulped by typical comes where is living and pagency her front and the pulped by typical comes where is living and a profit of another for good and well it is accorded to their survival. Including, actimentation and pollution redors these conditions they have not the survival conditions they are not the stress throw they greatly considered and they are not the stress throw they greatly conditions they are not included the survival conditions and delease. The harvest of cord and live rock destroys reak things as the conditions are conditioned in trivialne cords that they do their regulated. importance cause corni blenching, stressing corats that expet their symbiotic algae. Morans and huminance wreak extensive deplace. Corais are the causeline in the coal miss for our planet's beauting

Overharvesting of fish and other malife upsets the delicate balance of fife and correctiveling of this and other smalle upon the delicent balance of this and candium; unclaimable yield for purely species have gene exceeded, Destructive liabing techniques demage red habitot. Anchors dropped on red, accidental boat-grounding, propeller dredging, and directionarized impacts from hins, hands, equipment as manding on creati tean crush height creat polype. Marine deletts, appetitling placific and uncombinated line, demages combs and is deathy in birds, this and other habit heromes entangled in the ringest it. Leagues all docts affect this and other mailst that currons sources in such conditions. Do your part to protect our order see forwards. coral rest ecosystem.

WEST NE RULES-

The following rules apply to all areas of the Key West Marine Park:

The Key West Marine Park is a voluntary no take zone: no collecting, removing, injuring, or possessing any dead or living marine life including coral, live rock, lish, tropical fish, invertebrates, plant, conch, coral or live rock. No fishing, netting, or openfishing of marine like. State law prohibits spear fishing within 200 feet of

Don't leach your tresh to sains! Please shippon of all trush in receptucles. No discharging or depositing trush or other pollulants into the waters of the park.

The early boundaries include the underwater rable communications between Key West and Cubs. Do not grove, remove, injure, or possess these or other historical resources within the park; they are for everyone to enjoyt

Please be a good boster; operating a vessel in a meaner which and angers life, limb, marine resources or property is prohibited.

The demarcation buoys provide navigational aids to identify the swim lance and motorized years access laises. Do not damage or remove them. Report all entiting buoys to Real Relief (305)284-3190. The following activities are prohibited in the swim areas:

Operating a motorized vessel within the boundaries of the swim-only areas, Motorized vessels need stay within the designated access lanes. Do not operate a varied propelled or powered by an internal combustion. engine while any of the no-motor swim some areas identified and marked by demarkation busys.

No eachoring within the swim cones; this area is derignated for melamore and annekalees

The following activities are prohibited in the motorized vessel access lanes:

• The access lanes are stop speeding water areas. Do not operate a varied at a speed in excess of slow speed within either of the two designated acres lanes

· No overnight insorting or anchoring in the access lanes, which are designed to allow sexels to approach usd exk the gark.

The key West Maries Park was made peoples through the copys of Wrothurs House Valerrathand, the Fische Department of Community Affairs County Restoration Counts with him ling from the Agiland Uranyle and Atmospheric Administration.



DCA logo

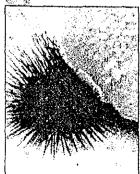


Rose Flores

The Ley West Marine Park is operated by the City of Sey West in tangenties with Million Millions. s princest majorik menderada ngandarina deferiol in demone tod freeze deligi Conl Ref.
Legissina, ha kat fast jain **district freeze** dar in Seda se Adopesa.

Particle **Constantia Constantia** Contra d'all long, hit d'allons de, kay Nort.

Tre industration continue City of Sey West (2003) 254-13711, 517 Aprilla Rt. Esy West, Plockia 13846 or Munice Munice (2003) 234-1310 or unite to F.O. Dec (30), Esy Bost, Rt. 136 (I. nunstandelleg)



kaolog frum a Dick, or Employing with a black and familial You can Spand Humarable House grains of a radialy of markeolife to the Key West Marine Park

The Key West Murios Put's upon at spotial cord red majories and is considered a bard bettern/seed cherch continuity with a seeing of hard and rath cords, spacers, and processis fire he montere for my nergy or entire to the perefficien rerel melt. He ber Wen Marine Fant is licene its seisent haffd Coff all such is rose, quantiert hijf and finger travit that have a hard galeurous regulation and \$811 COFCAR, such is see fin. me dilipa, and ma rodu milipous exceluiaiscus (hey 100 ay in the acean cornate and filter the array wakes.

Bobliges are enterale that filter the worst for food and enjugen. They come in transp former such as barril, vans, tode, bull, report, and exercising and gray from an one-bull land to save 4 feet, bull y can be foun to the park, Bull 4 feet the bull of an exembers of the same family. a physical such exercis. The exercis, they have escration that are extension of might to first out up a month hadens during the day than dopped norman Consistent agreement can be bound in the part. But Julius such as Portugues Man-of-War are transaction purple playing, which was the relative that that so the necket. For sur, they are highly lettle, and emissed all produces reference were and biliness as and any executed, which he the water or on the plant.



SEGGIGERES are flowning marine plants that are no lespected part of the coral real economics. They then the water by temping section with their cross Many arehals such materials. of badler, countries, fish, we broken and see participant depend upon programme for from Sangramme are a mentiony ground for pink physics, behave, compare and other smallin C@Dich is in per arroy, base, respect so over teams, Carlett 9 as, species of special concern in florids and all pervening is sire by though in all stace water. This godbut farfrer in seagment and the QUEED Cap Cal Denot but glood, busin for its broad Repost sheek is the manner of the Florids Keyk Tarly satisfer because known as concile because it provided a food staple. The Florida 1844 of Concile (Fascilla signatural was occasionated as well. All provides of the motivate facility land. trus stainton although some grow stwis, and include small , see have, notionarche, squid, ectopie, and set ships. They are found on the outstone reads and acquisitions in present one waters as well SECULATE, more called startish, these deviates of the notion laws a hard internal abolition and the body sections (sithough there are exceptions arranged excust a notice dis-freshments can be regenerated and some species can form a new assume from a severed part. This Cauthon den Sar Cression-redivisional greater sengress and sand from USA UPChildre are covered with migration spirms that cover a spirmical body. brides kicken a steer plant cause a paketic wound



Fight the by West Majors Fait is home to comp neither of the Jeros the piet of legg Letch, a platform of beach not is long not of the sharehas the advisor nongone and school nearings (Fight and in price). (See advised. Greatly produced and price). (See advised. Greatly produced as the piet of the piet of

Shrimp, lebeters, and crobs



Summary of Products and Services

GS Images specializes in the design and production of outdoor interpretive wayside exhibits.

GS Images has long been a preferred exhibit design and production vendor for the U.S. National Park Service. Other Federal agencies—U.S. Forest Service, U.S. Army Corps of Engineers, U.S. Fish & Wildlife Service and U.S. Bureau of Land Management—as well as numerous state, county, municipal and private entities throughout the United States, Canada, Puerto Rico and the Virgin Islands have also chosen to work with GS Images.

Screen imaged, fiberglass embedded exhibits:

For over 20 years GS Images has produced nearly all exhibits through a process combining screen printing and fiberglass embedment, resulting in the finest outdoor signage medium available today. Exhibit production involves the highest quality screen printing on a special paper substrate. The printed paper is then sandwiched between layers of fiberglass and processed in a liquid thermoset polyester resin.

Benefits include:

Vandal resistance - Graphics are subsurface—paint and marking pen grafitti are easily removed with solvent.

Shatterproof - Thrown objects bounce off without damage. Bullets pass through without shattering.

Fire resistance - Snubbed cigarettes will not appreciably mar panel surface. Ignition occurs only with the application

of continuous heat in excess of 500 degrees Fahrenheit.

Fade resistance - Color-fast screen printing inks and the combined ultra-violet inhibition of fiberglass and resin resist photodegradation.

Abrasion resistance - The panel surface resists the scratching and abrasion of normal use. Original surface luster is sustained through routine wash and wax maintenance.

Inexpensive replacement - Identical backup paper copies are supplied at no appreciable cost for each exhibit. These copies can be rolled and stored indefinitely. Should a panel be stolen or sufficiently defaced to require replacement, a paper copy can be embedded at a fraction of the original production cost.

Versatility - GS Images' award-winning screen printing allows unlimited use of color and art, including four-color process for color photographs and full-color artwork, historical black and white photographs as halftone images, and other special effects.

With these benefits, proven through the years, GS Images' screen imaged, fiberglass embedded wayside exhibits are clearly the best value for a lifetime interpretive sign.

Digitally imaged exhibits:

GS Images also offers a digitally imaged indoor/outdoor exhibit panel at a fraction of the cost of screen imaging. These panels can be produced from fully formatted customer-supplied computer files. The graphic file is printed at 400 dpi on electrostatic imaging equipment. The printed image can then be finished through a variety of means including lamination and fiberglass embedment.

Benefits include:

Low cost - Direct disk to image production eliminates costly prepress and screen imaging steps. Constraint-free design - Cost is not a function of color usage or design complexity, allowing unlimited design freedom without regard for budget constraints.

Quick turnaround - Direct production and in-house finishing services promote short production schedules for projects with tight delivery requirements.

Content evolution - Low cost and limited outdoor warranty encourage an interpretive exhibit strategy which can respond to growth and change.

A response to changing technology, GS Images' digitally imaged exhibits offer a low cost, high profile solution.

Whether you choose screen imaging or digital imaging, GS Images offers a full range of design, illustration and cartographic support. GS Images can also interface with your own creative staff to clarify optimum specification requirements. The better you understand our processes, the more efficiently you can utilize our products and services. Custom framing and display hardware are also available.

GS Images—the complete picture!



GS Images Technical Specifications

The signs shall be fiberglass embedded graphic panels mounted in all aluminum painted exhibit frame/structures. The specifications for these items are as follows:

Fiberglass Embedded Graphic Panels

- 1. The production of these panels consists of screen printing the specified graphics and embedding the printed sheets into a resin/fiberglass composition panel. The vendor must show evidence that the substrate and inks used in the printing are compatible with this process and shall meet the requirements specified herein.
- 2. All printing must be of the highest quality. Where multiple colors are needed, they shall be in tight register. The images must be consistent in color, opacity, and have sharp, clean edges. For those signs requiring a colored background, the colors must be printed, not sprayed, roller coated or applied in some other fashion. All required copies must be uniform and consistent in color, opacity, registration and quality.
- 3. The inks used must, in addition, be able to withstand the embedment process and also be able to provide ten years of color integrity in outdoor exposure.
- 4. Ink colors shall match the specified colors and be opaque and clean.
- 5. Paper prints need to be a minimum of two (2) inches larger on all sides in order to provide a bleed trim after embedment.
- 6. The embedment process requires that the printed paper shall be totally embedded in resin along with equal fiberglass loading front and back. This composite shall then be cured under pressure and temperature to yield an intricate panel with flat smooth surfaces on both sides. The composition shall consist of all white glass and clear resin so that when combined and cured the index of refraction shall assure total clarity of the embedded printed graphics.
- 7. The cured panels shall be trimmed to the specified final sizes.
- 8. The panels must be resistant to scratching, ink, paint, steam, acids, and aromatics. All ink or paint markings should be readily removeable with soap and water or solvents without harm. The panels shall also be resistant to burning by cigarettes.

All Aluminum Painted Frame/Structures

- 1. The fabrication of these units shall be as detailed on the supplied drawings and described herein. Use only specified fastening devices and appropriate welding materials. All welds shall be ground smooth. All sharp and ragged edges have to be eased smooth. All raw metal surfaces need to be prepared for painting by sandblasting, and primed following the printed directions of the paint manufacturer.
- 2. The shapes are aluminum alloy no. 6063-T5. The plate is alloy no. 5052-H2.
- 3. The prepared surfaces shall be painted with Polane T paint as supplied by Sherwin-Williams. The second coat shall be applied to provide a textured, non-glare pattern. The finish shall be free of runs, sags, and other imperfections. The color shall be consistent from surface to surface. The paint shall be applied under dry, dust-free conditions at temperatures above 50° F. Painting shall be done in a workmanlike manner so as to produce an even film of uniform thickness. Edges, crevices, corners, and joints shall receive special attention to insure that they are thoroughly cleaned and receive an adequate film thickness of paint.
- 4. The fiberglass embedded panel will be installed in the frames as shown in the drawings to allow removal in the future. The completed assemblies shall be crated in materials and containers to insure they will not be damaged under normal shipping conditions.



355 S. Potomac Street • P.O. Box 1288 • Hagerstown, MD 21741-1288 (301) 791-6920 • FAX (301) 733-5379



OUTDOOR EXHIBITS THAT WON'T LET YOU DOWN...

fiberglass embedded, high quality interpretive panels from the experts at **GS Images**.

Since 1976, GS Images has specialized in the design and production of outdoor exhibits. Our experienced staff can help you refine your ideas and turn them into unique "Graphic Solutions" to your visitors' information needs.

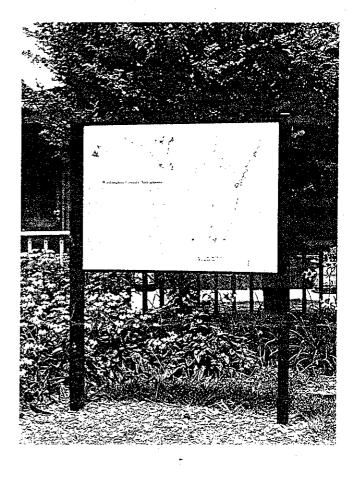
Regardless of the type of interpretive message, fiberglass embedded outdoor exhibits have proven to be:

- Design Versatile
- Vandal and Abrasion Resistant
- Fire and Fade Resistant
- Shatterproof
- Inexpensive to Replace

Our full-service art, photomechanical, and screen printing departments can provide a comprehensive range of services which includes:

- Original Exhibit Layout, Design and Mechanical Preparation
- ✓ Graphic Illustrations and Renderings
- Full-phase Screen Printing
- ✓ Supervision of the Fiberglass Embedment Process
- Crating and Shipping

Call or write today for more information and a sample of GS Images' fiberglass embedded exhibits.







GS Images A Division of Advertising Inc.

355 South Potomac Street • P.O. Box 1288 • Hagerstown, MD 21741-1288

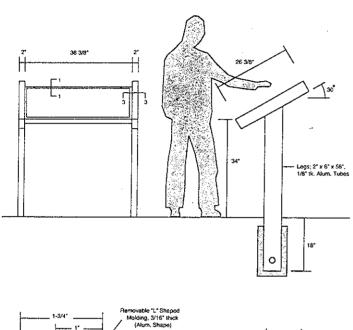
(301) 791-6920

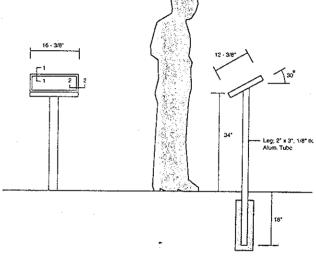
FAX (301) 733-5379

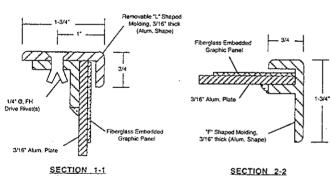
(Rev se un)

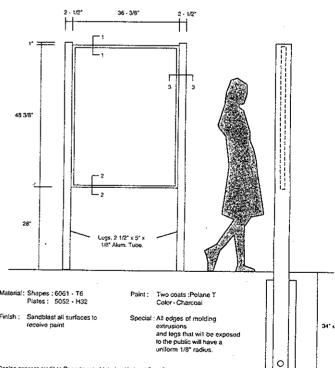


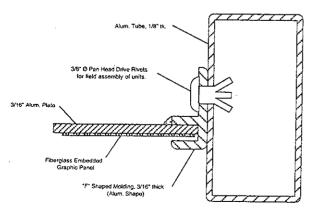
modular exhibit structure FrameSystems.











SECTION 3-3

a aluminum"F" shape molding is to be mittered out and welded to form three sides of the exhibit frame. All visible welded terial to be ground off to give a smooth continuous surface. The removable "L" molding shown in Section 1-1 is for future case to the fiberglass exhibit panel. The ends of this piece are mitered with the adjoining "F" shape molding for a flush, full



Exhibits Outdoor A Division of Advertising Inc.

P.O. Box 1288 Hagerstown, MD 21741

301-791-6920 FAX 301-733-5379

